

Practicing sustainability for over 35 years

JOPA®

Da passt was rein.

Kunststofftechnik S&W GmbH



Reduction of 3.680.000 kg/CO_{2eq} *

| Product Catalogue |

*Via the use of reclaimed as opposed to virgin materials.

Our calculations are based on data from Der Grüne Punkt (The Green Dot). Other suppliers from the DSD system (the German dual disposal system) are used as a basis with the same data, since the input material comes from the same source. These are assumptions; legally binding statements cannot be provided.

GER



ENG



Also online

Success thanks to 35 years of sustainability!

The world's first builder's buckets, round tubs and rectangular tubs with the TÜV-NORD GS (Certified Safety) and TÜV NORD 'Made in Germany' certificates and the new RAL quality mark.

Quality wins!





About us

At Kunststofftechnik S&W GmbH, **sustainability** is par for the course - we've been practicing it for **35 years**. We are an established medium-sized manufacturer specialised in plastics processing. In Ahlen, plastic products for the building and gardening sectors are produced under the umbrella brand **JOPA**. For our **Pro Line** and **Classic Line** product ranges as well as for our **plant containers**, we use exclusively plastics produced from the 'yellow sacks' as recyclates that are certified with the RAL quality mark. This results in a reduction of approx. **3,680,000 kg (3,680 tons) kg/CO_{2eq}** compared to virgin material.

By **1989**, we had already received an award from the Fachverband Kunststoff-Konsumwaren (the German trade association for plastic consumer goods) for the use of recyclates. In **1990**, we were one of the first plastics processors to receive the Blue Angel award, and in **1993** our builder's buckets were named Product of the Year.

The company was founded in 1908 by Johann Panick and is proud of its 115-year history. The production site is still located in the city of Ahlen at the edge of the Münsterland region. Initially, the company manufactured chimney pots and building equipment such as mortar buckets and mortar troughs made of metal. As the younger generations took the reins and technology advanced over the years, the steel products were replaced by the current range of plastic products.

In **2006**, the company was acquired by Ralf Spohn and Ralf Winter, and renamed as Kunststofftechnik S&W GmbH. Moreover, production expanded to include various items for the heating and plumbing sectors as well as for formwork systems in the building industry.

Ralf Spohn has been the sole shareholder since **2018** and has already arranged for the succession of his son, Nils Spohn, who received his Bachelor of Arts with an emphasis on banking and finance in **2019**. In **2020**, Nils began a further course of study in plastics technology in a practice-oriented program at Osnabrück University of Applied Sciences.

The **JOPA** brand name has been synonymous with top quality as well as a rich tradition in both the building and gardening industries for decades. The company is constantly setting new trends and standards in these sectors.

To ensure that we can continue to manufacture high-quality products at a fair market price in the future, Kunststofftechnik S&W GmbH relies on technological innovation and the training of in-house specialists, which is reflected in the young and dynamic team, among other things. By continuously optimising processes and adapting to market requirements, the company remains adept at setting new trends.

Key



The article is also available in other colours.

Special colours are possible for quantities from 5,000 buckets or 3,000 tubs upwards.



Sales unit



Pallet



Certified quality

TÜV Nord Made in Germany



TÜV Nord GS geprüft (TÜV Nord Certified Safety)



Blue Angel



Quality Assurance with the RAL Quality Mark 720

Branding

Upon request, custom printing can be added to your article.



Printing process

- A cliché will be created from the customer template and printed on the ordered article.
- Printed surface:
 - Builder's bucket: approx. 100 mm (H) - 120 mm (W)
 - Rectangular tub: approx. 130 mm (H) - 170 mm (W)
 - Tubs/Boxes: approx. 130 mm (H) - 310 mm (B)
- Minimum quantity: 1 pallet
- Print: unicolour



Labelling process

- A plastic film will be created from the customer template and integrated in the article during production.
- Currently, this is possible only for buckets.
- Stamping surface: approx. 160 mm (H) - 160 mm (B)
- Minimum quantity: 10,000 units
- Stamping: multi-colour



Hot-stamping process from the typesetting case

- Using standard letters from the typesetting case, the desired text is stamped onto the article in capital letters.
- Stamping surface: 3 lines with 16 letters each
 - Bucket: approx. 150 mm (H) - 100 mm (W)
 - Round tub: approx. 150 mm (H) - 100 mm (W)
 - Rectangular tub: approx. 300 mm (H) - 200 mm (W)
- Minimum quantity: 1 pallet
- Stamp: unicolour



Custom hot stamping with customer logo

- The customer template is transferred to a brass punch.
- Stamping surface: 3 lines with 16 letters each
 - Bucket: approx. 160 mm (H) - 140 mm (W)
 - Round tub: approx. 160 mm (H) - 140 mm (W)
 - Rectangular tub: approx. 460 mm (H) - 200 mm (W)
- Minimum quantity: 1 pallet
- Stamp: unicolour

The production of sustainable JOPA buckets

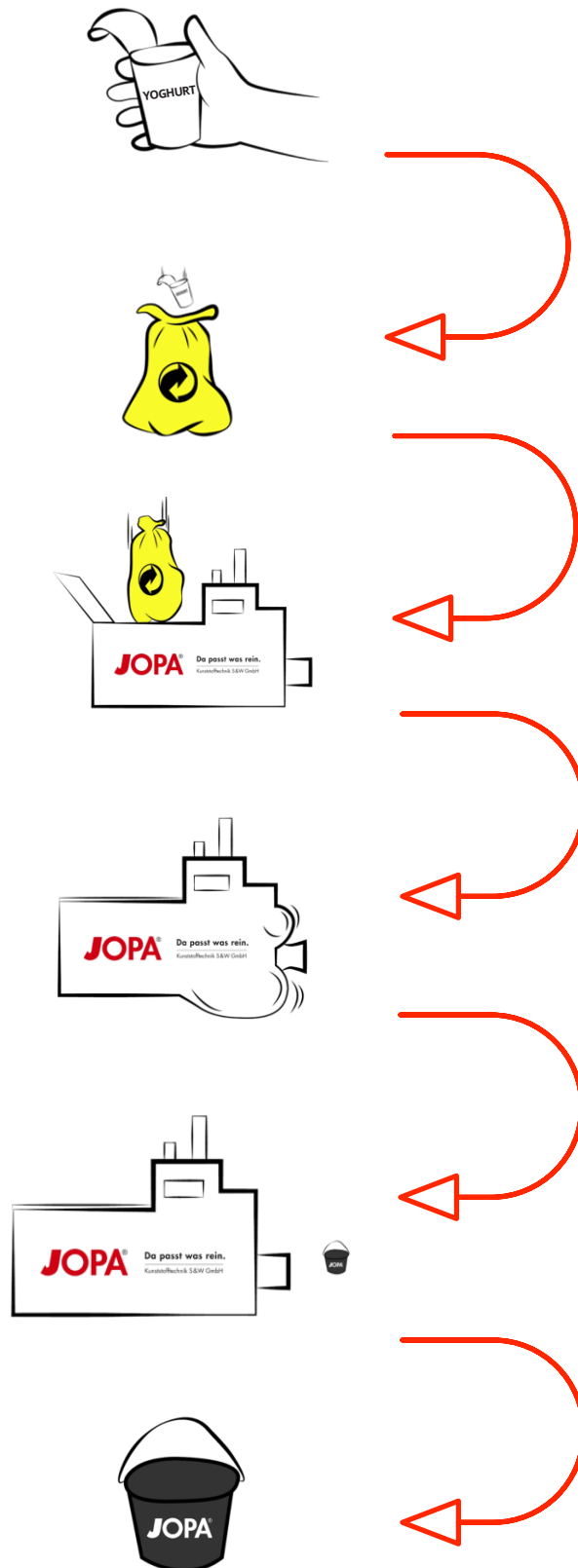


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Builder's buckets, round mortar tubs, rectangular mortar tubs



Household and Winter Products

Coloured buckets, pro boxes, grit containers



Garden Products

Garden buckets, garden baskets, Tree-Top irrigation rings, wind blockers, plant containers



Professional Line Product Range |



Lids for buckets

Made of high-quality recycled plastic (polyethylene)
• Black



Fits these buckets	Diameter in mm	Height in mm	Weight in kg	EAN		
12 l	31	2	0.11	4012411002920	50	500
20 l	37	2	0.15	4012411002937	50	500




Article no.: 1101299



Builder's bucket

Made of high-quality recycled plastic (polyethylene)
• Black
• With galvanised bail with button ends
• Bail thickness 4.3 mm
• With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	310	240	0.45	4012411000919	90	900

CO₂ savings 184 g/CO_{2eq} per article*





Article no.: 1102091



Builder's bucket

Made of high-quality recycled plastic (polyethylene)
• Black
• With galvanised bail with button ends
• Bail thickness 5.0 mm
• With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
20	355	255	0.68	4012411000070	80	480

CO₂ savings 276 g/CO_{2eq} per article*





Article no.: 1104001



Builder's tub

Made of high-quality recycled plastic (polyethylene)
• Black
• With ergonomic handles
• With litre scale and capacity in litres on the rim



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
40	505	305	1.20	4012411000117	150	300

CO₂ savings 529 g/CO_{2eq} per article*



Builder's tub

Made of high-quality recycled plastic (polyethylene)

- Black
- With ergonomic handles
- With litre scale and capacity in litres on the rim



Article no.: 1106511

Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
65	600	330	1.71	4012411000612	75	150

CO₂ savings 787 g/CO_{2eq} per article*

Builder's tub

Made of high-quality recycled plastic (polyethylene)

- Black
- With ergonomic handles
- With litre scale and capacity in litres on the rim



Article no.: 1109011

Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
90	680	350	2.24	4012411000629	70	140

CO₂ savings 1,080 g/CO_{2eq} per article*

Mixing baths

Made of high-quality recycled plastic (polyethylene)

- Black
- With ergonomic handles
- With litre scale and capacity in litres on the rim



Article no.: 1206511

Capacity in litres	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
65	740	390	300	1.94	4012411000735	80	240

CO₂ savings 894 g/CO_{2eq} per article*

Mixing baths

Made of high-quality recycled plastic (polyethylene)

- Black
- With ergonomic handles
- With litre scale and capacity in litres on the rim



Article no.: 1209011

Capacity in litres	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
90	785	470	312	2.15	4012411000742	75	150

CO₂ savings 989 g/CO_{2eq} per article*

Classic Line Product Range |



Article no.:
1101099

Article no.:
1101091



Builder's bucket

Made of high-quality recycled plastic (polyethylene)

- Black
- Normal or tall form
- With galvanised bail with button or hook ends
- Bail thickness 4.3 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
10	280	200	0.40	4012411000902	90	900
10	315	270	0.53	4012411000728	75	825

Builder's bucket

Made of high-quality recycled plastic (polyethylene)

- Black
- Heavy-duty design with crossed bottom
- With galvanised bail with hooked ends
- Bail thickness 6.9 mm
- With litre scale



Article no.: 1101211



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	280	220	0.76	4012411000032	50	600

Builder's bucket

Made of high-quality recycled plastic (polyethylene)

- Black
- With galvanised ring bail
- Bail thickness 5.0 mm
- With litre scale



Article no.: 1101288



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	310	240	0.53	4012411001138	75	825

Cement buckets

Made of high-quality recycled plastic (polyethylene)

- Black
- With galvanised bail with button ends
- Bail thickness 5.8 mm
- With litre scale



Article no.: 1101294



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	345	175	0.87	4012411000049	80	480



Builder's bucket

Made of high-quality recycled plastic (polyethylene)

- Black
- With crossed bottom
- With galvanised bail with button ends
- Bail thickness 7 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
20	335	220	0.91	4012411000094	30	180



Article no.: 1102011

Builder's tub

Made of high-quality recycled plastic (polyethylene)

- Black
- With galvanised bail
- Bail thickness 7.5 mm
- With ergonomic handles
- With litre scale and capacity in litres on the rim



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
40	505	305	1.75	4012411000124	50	200



Article no.: 1104021

Special tubs

Made of high-quality recycled plastic (polyethylene)

- Oval
- Black
- With galvanised metal handles
- Heavy-duty design



Capacity in litres	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
90	710	605	370	4.60	4012411000254	20	40



Article no.: 1319501

Special tubs

Made of high-quality recycled plastic (polyethylene)

- Black
- Heavy-duty design



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
120	715	410	5.60	4012411000261	25	50



Article no.: 1112001

Classic Line Product Range |





Article no.: 1115001



Special tubs

Made of high-quality recycled plastic (polyethylene)

- Black
- Heavy-duty design

Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
150	870	300	4.91	4012411000278	5	25





Article no.: 1123001



Special tubs

Made of high-quality recycled plastic (polyethylene)

- Black
- Heavy-duty design

Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
230	865	535	7.02	4012411000285	5	20



Article no.: 1204001





Multi-purpose rectangular tubs

Made of high-quality plastic (new material)

- Black



Capacity in litres	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
40	730	470	190	1.88	4012411000186	100	200



Article no.: 1204004



Multi-purpose rectangular tubs

Made of high-quality plastic (new material)

- Green





Capacity in litres	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
40	730	470	190	1.88	4012411000162	100	200



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Crane Lift Products

Builder's buckets, round mortar tubs, rectangular mortar tubs



Household and Winter Products

Coloured buckets, pro boxes, grit containers



Garden Products

Garden buckets, garden baskets, Tree-Top irrigation rings, wind blockers, plant containers



Article no.: 1101237

Article no.: 1102037

Article no.: 1104028





Article no.: 1109038

Builder's bucket

Made of high-strength polyethylene/recyclable virgin material

- Heavy-duty design
- Designed for use with cranes
- With galvanised hook-end bail and with metal lugs
- Bail thickness 6 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	EAN		
12	285	220	Blue	0.65	4012411001800	50	600
12	285	220	Yellow	0.65	4012411002340	50	600
12	285	220	Orange	0.65	4012411002456	50	600



Builder's bucket

Made of high-strength polyethylene/recyclable virgin material

- Heavy-duty design
- Designed for use with cranes
- With galvanised hook-end bail and with metal lugs
- Bail thickness 7 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	EAN		
20	355	255	Blue	0.70	4012411001817	30	180
20	355	255	Yellow	0.70	4012411002357	30	180
20	355	255	Orange	0.70	4012411002463	30	180



Mortar tub

Made of high-strength polyethylene/recyclable virgin material

- Heavy-duty design
- Designed for use with cranes
- With galvanised hook-end bail and with metal lugs
- Bail thickness 8 mm



Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	EAN		
40	445	310	Blue	1.86	4012411000643	50	200
40	445	310	Yellow	1.86	4012411002364	50	200
40	445	310	Orange	1.86	4012411002470	50	200



Mortar tub

Made of high-strength polyethylene/recyclable virgin material

- Heavy-duty design
- Designed for use with cranes
- With circumferential tubular frame
- With fold-down crane lifting lugs

Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	EAN		
90	628	385	Blue	7.30	4012411000896	25	50



Rectangular mortar tubs |

Rectangular mortar tub

Made of high-strength, frost-resistant special plastic (polyethylene)/recyclable virgin material

- Designed for use with cranes
- With circumferential tubular frame and fold-down crane lifting lugs
- Nominal 500 kg



Similar to RAL 1023



Article no.: 1220016

Similar to RAL 5005



Article no.: 1220017

Similar to RAL 3002



Article no.: 1220018

Similar to RAL 6009



Article no.: 1220021

Similar to RAL 2004





Article no.: 1220023

Similar to RAL 4010





Article no.: 1220024

Capacity in litres	Length in mm	Width in mm	Height in mm	Colour	Weight in kg	Article number	EAN		
200	1050	700	470	Yellow	15.50	1220016	4012411000773	5	25
200	1050	700	470	Blue	15.50	1220017	4012411000780	5	25
200	1050	700	470	Red	15.50	1220018	4012411000797	5	25
200	1050	700	470	Green	15.50	1220021	4012411000810	5	25
200	1050	700	470	Orange	15.50	1220023	4012411000827	5	25
200	1050	700	470	Heather violet	15.50	1220024	4012411000711	5	25

Lid for rectangular mortar tub

Made of special plastic (polyethylene)/recyclable virgin material

- High-strength
- Frost-resistant
- Orange

Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
385	650	80	3.10	4012411001664	5	25



Article no.: 1222088



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Crane Lift Products

Builder's buckets, round mortar tubs, rectangular mortar tubs



Household and Winter Products

Coloured buckets, pro boxes, grit containers



Garden Products

Garden buckets, garden baskets, Tree-Top irrigation rings, wind blockers, plant containers

Coloured buckets |



Article no.: 1101203



Builder's bucket

Made of high-strength plastic/recyclable virgin material

- Lightweight design
- Blue
- With galvanised hook-end bail and with metal lugs
- Bail thickness 6 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	285	220	0.65	4012411001145	50	600

Mortar tub

Made of high-strength plastic/recyclable virgin material

- Blue
- Without circumferential tubular frame



Article no.: 1109028



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
90	628	385	3.18	4012411000667	25	50

Builder's bucket

Made of high-strength plastic/recyclable virgin material

- White
- With galvanised bail with button ends
- Bail thickness 4.3 mm
- With litre scale



Article no.: 1101206



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	310	240	0.40	4012411002319	90	900

Mortar tub

Made of high-strength plastic/recyclable virgin material

- White
- With ergonomic handles
- With capacity in litres on the rim



Article no.: 1106506



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
65	600	330	1.71	4012411002326	75	150



Builder's bucket

Made of LDPE / recyclable virgin material

- Grey
- With galvanised hook-end bail and with metal lugs
- Bail thickness 6 mm / 7 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	290	225	0.83	4012411002715	50	600
20	330	265	1.27	4012411002708	30	180



Article no.: 1101205

Article no.: 1102005

Mixing bucket

Made of polypropylene / recyclable virgin material

- White
- Without bail
- With litre scale

Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
30	385	380	0.78	4012411002500	10	50



Article no.: 1103040

Lid for mixing bucket

Made of polypropylene / recyclable virgin material

- White
- Fits 30-litre mixing bucket

Diameter in mm	Height in mm	Weight in kg	EAN		
385	10	0.18	4012411002401	10	50



Article no.: 1103047

Dust collector

Made of high-strength, frost-resistant special plastic (polyethylene)

- Recyclable virgin material
- Red
- With rubber seal
- Suitable for all buckets, round tubs and rectangular tubs

Video guide



Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
210	135	45	0.11	4012411002821	50	500



Article no.: 1315100

Pro Box |

Pro Box |

Made of high-strength polypropylene/recyclable virgin material

- With ergonomic handles



Article no.: 1209026



Article no.: 1209024



Article no.: 1209027



Article no.: 1209028



Article no.: 1209029



Capacity in litres	Length in mm	Width in mm	Height in mm	Colour	Weight in kg	EAN		
90	785	470	312	Yellow	2.24	4012411001022	50	150
90	785	470	312	Green	2.24	4012411001015	50	150
90	785	470	312	Blue	2.24	4012411001039	50	150
90	785	470	312	Red	2.24	4012411001046	50	150
90	785	470	312	Orange	2.24	4012411002418	50	150

Lids for pro boxes

Made of high-strength polypropylene/recyclable virgin material

- With bore hole



Article no.: 1209096



Article no.: 1209094



Article no.: 1209097



Article no.: 1209098



Article no.: 1209099



Length in mm	Width in mm	Height in mm	Colour	Weight in kg	EAN		
790	480	37	Yellow	1.55	4012411001060	50	100
790	480	37	Green	1.55	4012411001053	50	100
790	480	37	Blue	1.55	4012411001077	50	100
790	480	37	Red	1.55	4012411001084	50	100
790	480	37	Orange	1.55	4012411002425	50	100



Grit containers

Made of high-strength plastic (polyethylene)/recyclable virgin material

- Green
- With orange lid
- Frost-resistant



Article no.: 1222082



Article no.: 1240082



Article no.: 1222083



Article no.: 1240083





With hinges and latch for a padlock



Lid stay



Capacity in litres	Length in mm	Width in mm	Height in mm	Colour	Weight in kg	Removal slide	EAN		
220	1000	700	530	Green	13.5	No	4012411001596	1	7
400	1000	700	800	Green	18.0	No	4012411001619	1	4
220	1000	700	530	Green	16.0	Yes	4012411001602	1	4
400	1000	700	800	Green	21.0	Yes	4012411001626	1	4

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Coloured buckets, pro boxes, grit containers



Garden Products

Garden buckets, garden baskets, Tree-Top irrigation rings, wind blockers, plant containers

Garden buckets |





Article no.: 1101204

Garden buckets

Made of high-quality plastic (polypropylene)

- Green
- With galvanised bail with button ends
- Bail thickness 4.3 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
12	310	240	0.40	4012411200654	90	900





Article no.: 1102094

Garden buckets

Made of high-quality plastic (polypropylene)

- Green
- With galvanised bail with button ends
- Bail thickness 5.0 mm
- With litre scale



Capacity in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
20	355	255	0.68	4012411200661	80	480





Article no.: 1313602

Garden basket

Made of high-quality plastic (polypropylene)

- Oval
- Green
- With galvanised double bail and hand guard



Load capacity in kg	Length in mm	Width in mm	Height in mm	Weight in kg	EAN		
15	510	315	175	0.51	4012411200326	50	300



Article no.: 1313901



Article no.: 1313902

Garden basket

Made of high-quality plastic (polypropylene)

- Round
- With carrier handles



Load capacity in kg	Diameter in mm	Height in mm	Colour	Weight in kg	EAN		
15	405	260	Black	0.47	4012411200357	65	390
15	405	260	Green	0.47	4012411200340	65	390





Garden basket

Made of high-quality plastic (polypropylene)

- Round
- Green
- With carrier handles



Load capacity in kg	Diameter in mm	Height in mm	Weight in kg	EAN		
25	455	310	0.70	4012411200333	50	250





Article no.: 1313802

Garden basket

Made of high-quality plastic (polypropylene)

- Round
- Green
- With carrier handles



Load capacity in kg	Diameter in mm	Height in mm	Weight in kg	EAN		
50	535	405	1.07	4012411202115	40	120





Article no.: 1313402

Tree-Top irrigation ring

Made of high-quality plastic (polypropylene)

- Brown
- For watering plants



Outer diameter in mm	Inner diameter in mm	Height in mm	Weight in kg	EAN		
380	100	103	0.32	4012411201798	35	420
380	180	103	0.32	4012411201781	35	420



Article no.: 1314252



Article no.: 1314251

Wind blocker

Made of high-quality plastic (polypropylene)

- Black
- Universal mount for plant containers



for plant containers in litres	Diameter in mm	Height in mm	Weight in kg	EAN		
3-8	410	150	0.39	4012411200296	45	540
9-30	605	180	0.70	4012411200302	30	240



Article no.: 1314300

Article no.: 1314700

Plant containers

Made of high-quality recycled plastic (polyethylene)

- Black
- With boreholes in the bottoms of the small containers
- With holes in the radius and handles of the large containers



Article no.:
1101074




Article no.:
1101554



Article no.:
1106560

Article no.:
1109060



Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	Article number	EAN		
10	285	205	Black	0.33	1101074	4012411400306	25	1200
12	320	200	Black	0.40	1101254	4012411400054	25	1100
15	340	245	Black	0.53	1101554	4012411400061	50	800
20	365	360	Black	0.60	1102054	4012411400078	50	360
30	400	305	Black	0.96	1103054	4012411400375	60	360
40	505	305	Black	1.32	1104060	4012411400368	60	300
50	515	365	Black	1.30	1105054	4012411400108	56	280
65	600	330	Black	1.71	1106560	4012411400337	75	150
90	680	350	Black	2.24	1109060	4012411400320	70	140

Containers without holes in the bottom

Capacity in litres	Diameter in mm	Height in mm	Colour	Weight in kg	Article number	EAN		
40	505	305	Black	1.32	1104061	4012411400092	60	300
65	600	330	Black	1.71	1106561	4012411400115	75	150
90	680	350	Black	2.24	1109061	4012411400139	70	140

Notes



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North Rhine-Westphalia



JOPA®

Da passt was rein.

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